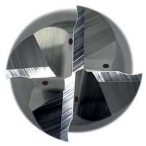
28112

FRAISE Z4 AVEC ARROSAGE CENTRAL | FRÄSER Z4 MIT INNENKÜHLUNG | ENDMILL Z4 WITH CENTRAL COOLING

E2 | λ=35°-38° Y=10° | angle vif | l1 2.2xD | λ2 λ1

Compatibilité outil / matière • Werkzeug - / Werkstoffverträglichkeit • Tool / material compatibility: ● 1/3 ● 2/3 ● 3/3

	1a	1b	1c	1d	2a	2b	2c	3a	3b	4a	4b	5	6a	6b	7a	7b	8a	8b	9a	9b	10a	10b	10c	11a	11b	12a	12b	13a	13b
EZI-ALPHA 3	●	●	●	●	●	●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●	●			●	●	●	●

D	d	L	l1	z	REF	EZI - ALPHA 3 28112A
≤ 1:0/-0.01 > 1:0/-0.02 > 3 : h10	≤ 3 : h5 > 3 : h6					
1	3	38	3	4	1.0	•
1.20	3	38	3.60	4	1.2	•
1.50	3	38	4	4	1.5	•
1.80	3	38	5	4	1.8	•
2	3	38	5	4	2.0	•
2.50	3	38	6	4	2.5	•
3	3	38	8	4	3.0	•
4	6	57	11	4	4-6	•
5	6	57	13	4	5-6	•
6	6	57	13	4	6	•